



PLEXIGLAS®
Film

PLEXIGLAS® Film OF003

Product

PLEXIGLAS® Film OF003 is a UV and weather resistant acrylic film with a matt surface on one side and a glossy surface on the other. It also presents high light transmission.

Due to having two different sides, the film provides flexibility in terms of various finishing effects after printing and/or molding.

The matt finishing side provides anti-blocking effect in printing processes and a light scattering can be achieved when used in illumination applications.

PLEXIGLAS® Film OF003 also presents a good scratch resistance when compared to other polymeric films.

Application

PLEXIGLAS® Film OF003 can be die cut or made cut-to-size, it offers excellent printability, scratch resistance and anti-blocking effect. These properties make PLEXIGLAS® Film OF003 a top-notch material in film decoration for forming, back molding or over molding parts such as automotive, household, home appliances and electronic devices.

In illumination applications, PLEXIGLAS® Film OF003 provides a very good combination in between light transmission and light diffusion providing a light scattering effect.

Processing

High quality graphic printings can be easily achieved by using PLEXIGLAS® Film OF003. The film can be printed on by screen printing and digital printing technologies, not requiring any pre-treatment such as primers or corona in most of the cases.”

The film can be cut to size with die-cut using steel rule dies and column guided tools. By using laser cutting, glossy and shiny edges are achieved.

It can be easily processed by thermo-forming, high stress forming, over molding, and back molding processes.

Sales range

PLEXIGLAS® Film OF003 is delivered in standard rolls of 250 µm thickness, 1270 mm width, and 1000 m length.

Tailor made rolls and cut-to-size sheets can be produced under prior commercial agreement.



Technical data			
Properties	Test method	Unit	Value
Optical			
Luminous transmittance (D65/10°)	ISO 13468-2	%	87
UV transmittance (280 – 380 nm)	DIN EN 410:2011	%	< 5
Gloss (60°) matt side	DIN 67530		2.3
Gloss (60°) glossy side	DIN 67530		85
Refractive Index	ISO 489	%	1.49
Mechanical			
Tensile yield stress (σ_y)	ISO 527-3	MPa	51
Yield strain (ϵ_y)	ISO 527-3	%	13
Nominal strain at break (ϵ_{IB})	ISO 527-3	%	25
Thermal			
Glass transition temperature T _g (DSC)	ISO 11357	° C	113
Miscellaneous			
Accelerated weathering resistance	ISO 4892-2 method A, cycle 1, 65% RH	h	3000 No visible change
Density	DIN 53479	g/cm ³	1.17
Surface tension	DIN 53364	mN/m	50

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® = registered trademark

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